

AUG 22 2006

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 I hereby certify that this Fee(s) Transmittal is being deposited with the United States Postal Service with sufficient postage for first class mail in an envelope addressed to the Mail Stop ISSUE FEE address above, or being facsimile transmitted to the USPTO (571) 273-2885, on the date indicated below.

Robin A. Sannes	(Depositor's name)
<i>Robin A. Sannes</i>	(Signature)
August 22, 2006	(Date)

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/643,568	08/19/2003	Richard M. Herrcid	100P288US1	4910

TITLE OF INVENTION: METHOD AND APPARATUS FOR MAKING A SAND CORE WITH AN IMPROVED PRODUCTION RATE

APPLN. TYPE	SMALL ENTITY	ISSUE FEE	PUBLICATION FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1400	\$300	\$1700	09/08/2006
EXAMINER	ART UNIT	CLASS-SUBCLASS			
TRAN. LEN	1725	164-020000			

1. Change of correspondence address or indication of "Fee Address" (37 CFR 1.363).	2. For printing on the patent front page, list (1) the names of up to 3 registered patent attorneys or agents OR, alternatively, (2) the name of a single firm (having as a member a registered attorney or agent) and the names of up to 2 registered patent attorneys or agents. If no name is listed, no name will be printed.
<input type="checkbox"/> Change of correspondence address (or Change of Correspondence Address form PTO/SB/122) attached.	1 <u>IPLM Group, P.A.</u>
<input type="checkbox"/> "Fee Address" indication (or "Fee Address" Indication form PTO/SB/47, Rev 03-02 or more recent) attached. Use of a Customer Number is required.	2 _____
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## 3. ASSIGNEE NAME AND RESIDENCE DATA TO BE PRINTED ON THE PATENT (print or type)

PLEASE NOTE: Unless an assignee is identified below, no assignee data will appear on the patent. If an assignee is identified below, the document has been filed for recordation as set forth in 37 CFR 3.11. Completion of this form is NOT a substitute for filing an assignment.

(A) NAME OF ASSIGNEE

(B) RESIDENCE: (CITY and STATE OR COUNTRY)

Hormel Foods, LLC

Austin, Minnesota

Please check the appropriate assignee category or categories (will not be printed on the patent):  Individual  Corporation or other private group entity  Government

## 4a. The following fee(s) are enclosed:

- Issue Fee
- Publication Fee (No small entity discount permitted)
- Advance Order - # of Copies 2

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## 5. Change in Entity Status (from status indicated above)

- a. Applicant claims SMALL ENTITY status. See 37 CFR 1.27.
- b. Applicant is no longer claiming SMALL ENTITY status. See 37 CFR 1.27(g)(2).

The Director of the USPTO is requested to apply the Issue Fee and Publication Fee (if any) or to re-apply any previously paid issue fee to the application identified above. NOTE: The Issue Fee and Publication Fee (if required) will not be accepted from anyone other than the applicant; a registered attorney or agent; or the assignee or other party in interest as shown by the records of the United States Patent and Trademark Office.

Authorized Signature Robin A. Sannes

Date August 22, 2006

Typed or printed name Robin A. Sannes

Registration No. 45,070

This collection of information is required by 37 CFR 1.311. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, Virginia 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, Virginia 22313-1450.

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PAGE 2/3 \* RCVD AT 8/22/2006 12:32:53 PM [Eastern Daylight Time] \* SVR:USPTO-EFXRF-1/8 \* DNIS:2732885 \* CSID:012308401 \* DURATION (mm:ss):01:56 1400.00 OP  
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PATENT

Attorney Docket No.	Serial No.
100P288US1	10/643,568

**FACSIMILE TRANSMITTAL LETTER**

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TOTAL NO. OF PAGES: 3  
Sent to Facsimile No.: 571-273-2885  
Examiner Phone No.: 571-272-1184

In re Application of:	Richard M. Herreid et al.		
Serial No.:	10/643,568	Examiner:	Len Tran
Confirmation No.:	4910	Art Unit:	1725
Filed:	August 19, 2003		
For:	METHOD AND APPARATUS FOR MAKING A SAND CORE WITH AN IMPROVED PRODUCTION RATE		
We are transmitting the following documents:			
Facsimile Transmittal Letter [1 page] Issue Fee Transmittal – Part B [1 page] Credit Card Payment Form [1 page]			

Please charge Deposit Account 50-0549 for any fees under 37 CFR §1.16 and §1.17 that may be required during the pendency of this application. This authorization includes the fee for any extension of time under 37 CFR §1.136(a) that may be necessary. To the extent any such extension should become necessary it is hereby requested.

Respectfully submitted,

Registration No. 45,070	Direct Dial 612-331-7419	
Date: August 22, 2006	Robin A. Sannes	
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To Facsimile Number 571-273-2885	Signature 	Printed Name Robin A. Sannes
Date August 22, 2006		

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